Sun Window Gate

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The following photographs were taken in Savannah, GA. I do not recall the exact address, but believe it to be on Jones Street (not Lane) right around the corner from the famed Clary’s Restaurant on 404 Abercorn which serves a fine breakfast. Figure 1 gives you an overview of the gate and figure 2 should help you determine how it is put together. The gate is almost entirely made from flat bar stock.

Figure 1: Sun Gate

Consider the individual “rays” of the gate; each has a scroll on the outer end and a wave on the inner end. Each ray is riveted in three places: an inner and middle circle made from flat bar stock, and an outer ring made from angle iron. The rays have a 90 degree back and forth twist at the two places where they are riveted to the inner and middle circles. The scrolls are riveted to the outer ring but not to each other.

Figure 2: Detail